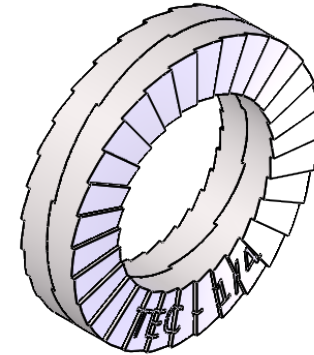
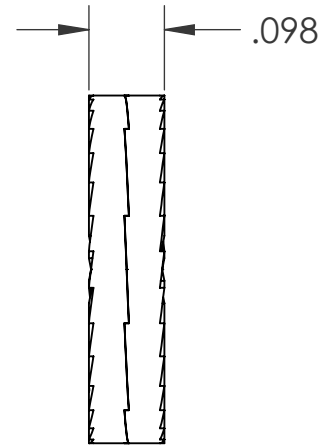
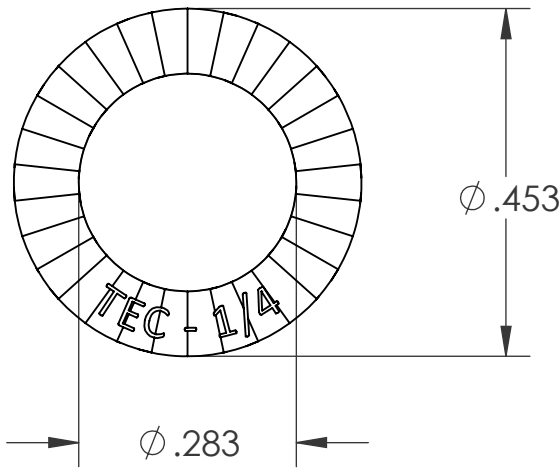



REVISIONS			
REV.	DESCRIPTION	DATE	ECN
A	INITIAL RELEASE	2/27/17	2555
B	HEAT TREAT WAS 480 - 540 HV, .098 WAS .100, .453 WAS .450, .283 WAS .280	3/28/17	2615
C	MATERIAL UPDATE	7/11/2018	3055



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DRAWING NO.:
TEC-250

UNLESS OTHERWISE SPECIFIED:		NAME	DATE		
DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR: MACH ± 1 BEND ± 1 I.D. TOLERANCE: ± .004 O.D. TOLERANCE: ± .008 THICKNESS TOLERANCE: ± .01		DRAWN	MTB		2/27/17
INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5M-1994		CHECKED		DESCRIPTION: TEC WASHER GLUED PAIR 1/4"	
MATERIAL		ENG APPR.	JVK		2/27/17
SCM435 OR 4130 STEEL, HT: THROUGH HARDEN 465 HV MIN		MFG APPR.			
FINISH		Q.A.			
DELTA PROTEKT BASE COAT (KL100) & TOP COAT (VH302GZ)		COMMENTS: E-mail: info@disc-lock.com www.disc-lock.com Phone: 866-474-3739 Fax: 716-875-0358		SIZE PART NO.: A TEC-1/4	
DO NOT SCALE DRAWING				REV C	
		SCALE: 4:1 WEIGHT:		SHEET 1 OF 1	